

# Nuclear Associates 07-424 Digital Densitometer II

**Operators Manual** 

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## Section 1 General Information

## **1.1 Introduction**

The Model 07-424 Digital Densitometer is designed to measure black/white transmission density with high accuracy and reliability. With minimum training, an operator can make the precise, repeatable measurements necessary for accurate photographic film exposure and processing control. Solid-state dependability together with rugged construction makes the unit exceptionally stable over long periods. Due to the dependability and construction of the instrument, maintenance requirements are minimal.



Figure 1-1. Digital Densitometer II, Model 07-424

## 1-2. Specifications

Feature	Specifications
Density Range:	0-4.50
Response Time:	2 seconds or faster at optical density 3.00
Warm-Up Time:	10 seconds maximum
Accuracy:	+0.02 at density of 3.00 with 1 mm aperture
Density Subtraction:	Zero control permits density subtraction of up to 4.50 with 3 mm aperture. Minus sign included on display to show negative relative densities.
Zero Control:	10-turn control permits exact zeroing with flashing minus sign indicating correct zero to within 0.002.
Zero Drift:	Negligible
Spectral Response:	Centered at approximately 465 nanometers
Apertures Supplied:	3 mm, 2 mm and 1 mm dia. Aluminum
Throat:	210 mm (8.25 in.)
Illuminated Table Area:	120 x 140 mm (4.75 x 5.5 in.)
Detector:	Silicon diode
Detector Light Source:	White LED provides extremely long life with minimum spectral and intensity degradation. Also reduce specimen heating to a minimum.

Table 1-1.	Instrument Specification	S
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DESIGNED TO MEASURE DIFFUSE TRANSMISSION DENSITY PER ANSI SPECIFICATION PH2-1 9-1959.

Readout:	Located on measurement arm, three L.E.D. digits with minus sign, 10 mm (0.4 in.) high
Dimensions:	4.9 in. x 6.3 in. x 13.4 in
(H x W x D)	(125 mm x 160 mm x 340 mm)
Weight:	7.5 lbs. (3.4 kg)
Shipping Weight:	10 lbs. (4.3 kg)
Power:	Switch selectable, 115 VAC, 50/60 Hz, 15W 230 VAC
	Unit available: order #07-424-220
Fuses:	For 115 VAC use 1.0 A, 250 V, AGC, Fast Acting
	For 230 VAC use 0.5A, 250 V, AGC, Fast Acting
Operating Conditions:	10° C - 40° C (50° F to 104° F) Maximum 90% relative humidity, non- condensing
Accessories Supplied:	Four #37 lamps, one extra o-ring light seal, one set of three apertures

## Section 2 Operation

## 2.1 Setup For Operation

- 1. Remove the packing material and the tape that secures the measuring arm. Locate the two (2) plastic envelopes that have been shipped with the instrument. The first contains one (1) #37 lamp, and an o-ring. The second contains three (3) apertures; 1, 2 and 3 mm. Remove the apertures to be used for measurement.
- 2. Plug the instrument into an appropriate receptacle. Voltage may vary from 100 to 130 V (200 to 260 V) without affecting the accuracy of the readings.
- 3. Turn the power switch to ON. The display should indicate all digits and the table should be illuminated.
- 4. Place the 3 mm aperture in position under the photohead in the depression over the filter light source WITH THE FLAT SIDE UP. Now press the arm down in firm contact with the aperture by placing your hand on the PRESS HERE area of the arm. The display should read 0.010 to 0.20 (positive), with the ZERO control fully counter-clockwise. Now zero the unit by turning the ZERO control clockwise until the minus sign (located just above the left hand digit) flashes on and off. This indicates an exact zero condition.

### 2.2 Operation

- 1. Select the proper aperture (small flat side UP).
- 2. Set the ZERO control.
- 3. Place the film over the aperture with the emulsion side up.
- 4. Press down on the arm, as indicated, and read optical density on the digital display for high densities and/or small apertures, it may take a second or two for the reading to reach equilibrium.
- 5. <u>Density Subtraction</u>: You may find the difference in two densities by turning the ZERO control so that it reads zero (flashing minus sign) over one film area, then reading a second film area. The relative density, positive or negative, of the second area measured, will be indicated on the display.
- 5. On all subsequent readings, check the ZERO before reading a density. While the zero drift is small, a routine check prevents the possibility of an incorrect value, if, for example, the ZERO knob has been accidentally disturbed.

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## Section 3 Maintenance & Calibration

### **3.1 Precautions**

As with any precision measurement instrument, certain precautions and periodic maintenance are necessary.

1. Routing Cleaning:

#### CAUTION

Do not immerse the Model 07-424 Digital Densitometer. The unit is not waterproof. Liquid could damage the circuits. The unit should be kept cleaned free from dirt and contamination. The unit may be cleaned by wiping with a damp cloth using any commercially available cleaning or decontaminating agent.

Keep the underside of the photo head clean using alcohol and a soft cloth as required.

DO NOT USE (UNDER ANY CIRCUMSTANCES) ANY OTHER SOLVENT.

- 2. Periodically check the alignment of the aperture and the photohead, especially if the instrument has been dropped. Inherent mechanical design makes this alignment check easy. Simply remove the aperture in use with your fingernail and press down on the arm. The o-ring light seal should fit exactly into the depression normally occupied by the aperture. If the arm is out of alignment, refer to Section 3.2 for instructions on realignment.
- 3. If the instrument is used to measure halftones, the 3 mm aperture should be used to reduce the effect of sampling area. Take into consideration the effects of the maximum density of silver in the dots and fringes around the dots. Avoid comparing a soft edged dot film with a hard-edged dot film.

## **3.2 Aperture Alignment**

Normally the densitometer will operate for a long period of time with little or no maintenance. However, a periodic check should be made to ensure top performance. The following procedures should be done yearly.

Check aperture alignment as described in Section 3.1, step 2. If any misalignment is noted, correct it as described below.

- 1. Unplug the power cord.
- 2. Remove the top rear cover by taking out the four (4) screws securing it to the base.
- 3. Using a 5/32-inch (4 mm) Allen hex wrench, loosen the three (3) screws at the rear of the arm spring, one complete turn.

NOTE

DO NOT LOOSEN THE THREE (3) SCREWS ON THE ARM ITSELF.

- 4. First inspect the o-ring for damage. If it is, replace it. The push the arm down, with the aperture removed, until the o-ring is exactly centered in the aperture holder.
- 5. Tighten the three (3) spring screws, alternately, a quarter turn at a time, until they are fast, while still holding the arm down.
- 6. The arm should now be exactly aligned.

### 3.3 Calibration

A calibrated quality control step tablet, P/N 010128, is supplied with the instrument. To check long-term precision of the instrument, the step tablet should be used at least monthly according to the directions on the envelope. A step tablet is furnished with the instrument at the time of shipment. Factory calibration is performed so that the instrument and the step tablet are simultaneously calibrated. Although this step tablet is calibrated with high accuracy, its primary use is to check for any drift in the instrument supplied with the step tablet.

If the instrument is to be calibrated using another standard calibration step tablet such as Eastman Kodak #3 (Catalog Model No.07-460), the following considerations should be taken into account.

- 2. Use a 3 mm aperture and plot indicated readings versus readings on the calibration sheet supplied with the tablet. The slope of this line should be exactly 1.00.
- 3. Using a small screwdriver, adjust the CAL until the desired calibration is achieved. This can be done by drawing the best straight line through the plotted points, with the origin at zero and noting the correction necessary at, for example, a density near 2.50.
- 4. Put the tablet on a step reading close to 2.50 and adjust the CAL control until the desired correction has been made, such as increasing the indicated reading +0.02.

The calibration method is necessary due to the inaccuracy inherent in even the best calibrated step tablets. Eastman Kodak rates the accuracy of their #3 Step Tablet calibration at +0.01 or 3% of indicated density, whichever is greater. Thus with a perfect densitometer, the errors on a brand new tablet (with no emulsion flaws or wear), would be as shown in Table 3-1.

## 3.4 Lamp Replacement

#### WARNING



Disconnect the unit from the power supply before removing cover or changing fuses.

#### 3.4.1 Table Lamps

The four (4) #37 lamps which provide table illumination have a life expectancy of approximately 1500 hours. #74 lamps can be used in their place to provide greater brilliancy, but average life is only about 500 hours. Use the following procedure to replace the lamps:

- 1. Remove the two (2) screws holding the plastic table to the case.
- 2. Carefully lift out the table using the finger slots provided on either side.
- 3. The lamps will be clearly visible and, being of the wedge base type, can be removed by pulling up on them.
- 4. Insert the four (4) #37 replacement lamps provided in the spare parts kit supplied at the time of shipment.

#### NOTE

When inserting new lamps, make sure that the wire contacts are in proper position, otherwise good contact will not be made.

Tab	let Density	Total Tablet Error	Total Error Assuming Instrument Error $\pm$ 0.01
	0.10	0.01	0.02
	0.30	0.01	0.02
	0.50	0.02	0.03
	1.00	0.03	0.04
	1.50	0.05	0.06
	2.00	0.06	0.07
	2.50	0.08	0.09
	3.00	0.09	0.10
	3.50	0.11	0.12

Table 3-1. Step Tablet Accuracy

#### 3.4.2 Measurement Light Source

#### WARNING



Disconnect the unit from the power supply before removing cover or changing fuses.

The LED used for photometric measurements is P/No. 65-158. This LED should have an extremely long life. If the LED requires replacement, use the following procedure:

- 1. Remove the two (2) screws holding the plastic table to the case.
- 2. Carefully lift out the table using the finger slots provided on either side.
- 3. Pull off the tabs attached to the wires of the measurement from the printed circuit board.

#### NOTE

It is best to use pliers on the tabs while pushing down on the printed circuit board.

4. Loosen the screw holding the LED Socket Assembly in the LED/aperture holder and remove the LED Socket Assembly (see Figure 3-1).

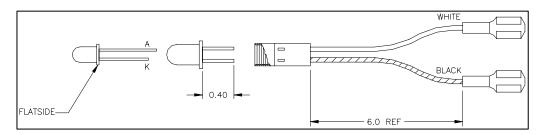


Figure 3-1. LED/Socket Assembly

- 5. Replace with a new LED, being careful to tighten the LED/Aperture Holder screw only enough to hold the LED Socket Assembly in place. When the LED is properly positioned vertically, it will almost touch the aperture in the holder.
- 6. Return the light table top to its position on the board and fasten it in place.

#### WARNING

This instrument contains CMOS Integrated circuits. No service should be attempted unless by a qualified technician thoroughly familiar with CMOS devices. Static charges normally present in a dry atmosphere or leakage current in soldering irons or other non-grounded tools can instantly destroy CMOS integrated devices. Do not attempt to remove or replace any IC sockets without observing anti-static and leakage current precautions.

#### 3.5 Recommended spare parts

Recommended spare parts are listed below. Table 3-1 provides a parts lists for the Main Board Assembly and the RS-232 Interface Board Assembly, respectively. Figure 3-1A and 3-1B (RS-232C Interface Board Schematic Diagram), and Figure 3-2 (RS-232C Interface Board Component Layout) are provided for reference.

<b>Description</b>	Part No.
Table Lamps, #37	680011
Measurement LED	65-158
LED Socket Assembly	112327
O-ring, Light Seal	0960013
Aperture Set, I ea. 1, 2 & 3 mm	112023
Fuse for 115 VAC, 1 A, AGC,	760001
Fuse for 230 VAC, 0.5 A, AGC,	760004

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